



General catalogue















# TTM - Thermo Tecno Management

As one of the European market leaders in the production and distribution of technical insulating sheets, technical adhesive tapes and aluminum end caps, we aggregate a professional production backed by high-level consultancy, Innovation and know-how leading to a higher satisfaction for our customers.



















Innovative































TTM is a bridge that connects the manufacturers of materials for technical insulation and the industry. The company not only sales insulations products, but also plays a role of the consultant, who can understand the requirements of each individual project and proposes/provides the most suitable products in order to solve all the relevant issues.









JACKETING SYSTEMS FOR INDOOR USE	1
Jacketing in PVC / PVC foil Isolpak® PVC elbows Mounting accessories for Isolpak® - Terminali Cutting unit Coroplast Tape 252 SE, Tape 301 TTM PVC adhesive tapes Fixing accessories	1.1 1.2 1.3 1.4 1.5 1.5
Jacketing in ALU Embossed aluminum	1.9
JACKETING SYSTEMS FOR OUTDOOR USE	2
Jacketing Isolpak® ALU Jacketing Isolpak® ALU - WHITE Isolpak® CLAD	2.1 2.2 2.4
VARIOUS JACKETING SYSTEMS	3
Various jacketing systems	3.1
ALUMINUM ADHESIVE TAPES	4
Coroplast 912 - AWX Line Coroplast Alu 910 SE - 930 SE - TTM Alu Tapes	4.1 4.2
ADHESIVE TAPES FOR SPECIAL APPLICATIONS	
Coroplast 918 - 933 Alu Black	4.3
Coroplast 839 - 8200	4.4
Isolpak® ALU Tapes 1232X - 1233X - 1336X - TTM Butyl Tape Elastomeric foam tape	4.5 4.6

# Jacketing in PVC Isolpak®

Isolpak® is a special rigid PVC jacketing film for insulated piping. This plastic sheet ensures a clean installation. Its application is easy and fast due to the curl (recoil) effect.

For jacketing of insulated pipes. A dry, clean fitting is guaranteed.

The inherent curl makes it the ideal material for quick and easy covering.

Isolpak® is self-extinguishing and has considerable resistance to acids, alkalis, salts, oil, petrol, aliphatic hydrocarbons and corrosive atmospheres. In addition, the material cannot corrode and is virtually impermeable to water vapour. It is unaffected by fresh and salt water and is impervious to gases, grease and oil.

Isolpak® is very light: one squaremetre, 0.350 mm thick, weighs only about 500 g. This low weight and ease of stacking facilitates transportation and storage.

Physiologically harmless, Isolpak® has a light grey smooth surface which guarantees a long lasting elegant appearance. It requires no care or maintenance and also has very good antistatic characteristics.

The material has considerable resistance to temperature changes and is stable from -20°C up to +55°C in indoor use. The thermal conductivity  $\,\lambda$  of IsoIpak® is 0.16 W/mK.











Great value for money





Material	temp. °C	resistanc
Acetaldehyde up to 40%, acqueous	20	
Acetone, acqueous	20	0
Aldehyde, 100%	20	0
Aluminium salts	40	•
Ammonia, aqueous	40	•
Ammonia, gaseous	60	•
Benzene (pure aliphatic hydrocarbons)	60	•
Benzene-benzole mix (fuel)	20	
80/20% (carb.)		
Chlorine, gaseous (>1%), wet	20	
Chlorine, gaseous, dry	20	
Hydrogen chloride, dry	60	•
Iron salts, diluted solutions	40	•
Iron salts, saturated solutions	60	•
Acetic acid, 25–60%	60	•
Ethyl alcohol, solutions	40	•
96%	60	
Glycerine	60	•
Potassium hydroxide solution, 50%	60	•
Potassiferous salts	40	•

Material	temp. °C	resistance
Sodium chloride	40	0
Carbon monoxide, 100%, gaseous	60	•
Methyl alcohol, every conc.	40	•
Mineral oils	60	•
Sodium hydroxide, 60%, aqueous	60	•
Mercury	60	•
Nitric acid, diluted, acqueous 30-50%	50	•
Nitric acid, diluted, acqueous 50-65%	20	•
Nitric acid, diluted, acqueous 98%	20	0
Hydrochlorid acid, aqueous up to 30%	60	•
Hydrogen, gaseous	60	•
Sulphur dioxide, gaseous (wet)	40	•
Sulphur dioxide, gaseous (dry)	60	•
Sulphoric acid, 40-80%	60	•
Sulphoric acid, 80-90%	40	•
Sulphoric acid, 96%	20	0
Sulphoric acid, 96%, fuming	60	
Carbon tetrachloride	20	0
Hydrogen, gaseous	60	•

## **PVC** elbows

For the jacketing of the elbows and connections there are available special preformed bends and T-sections in many different sizes.

Our complete product range guarantees that the system looks complete and professional. Especially to ensure an easy and fast optimized application of the different accessories like: preformed bends, t-sections, Coroplast adhesive tape, aluminium end caps, special nails and glue. Every accessory is perfectly matching the original colour of Isolpak® to guarantee a perfect optic.



,S and 3S-Standard in 90° and 45°, W bends with short radius and H bends with long radius - T/sections

Technical data for the Isolpak® and the foil f	for the PVC preform	med bend	S
С			
haracteristic	Value	Unit	Measuring method
Moisture resistance factor $\mu$	ca. 60.000		D <b>I</b> N 52615
Impact strength	400	kJ/m²	DIN EN ISO 8256
Tensile strength	>35	N/mm²	DIN EN ISO 527
Elasticity modulus	ca. 1.800	N/mm <sup>2</sup>	DIN EN ISO 527
Linear heat expansion coefficient	0,9 x 10-4	1/K	Leitz Dilatometro

Standard range, other special dimensions on request

◆ = Available and on stock

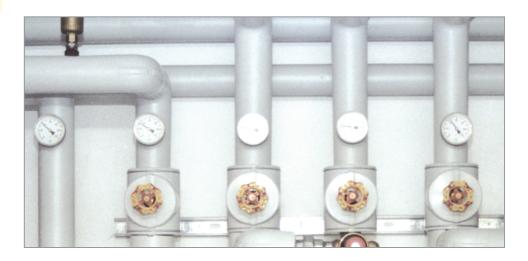
• = Available on request

Externa	al thickness					Ins	sulation t	hickness	(mm)				
mm	Pipe diam.	10	15	20	25	30	40	50	60	70	80	90	100
12			•	•									
17	3/8		•	• •	• •	• •	• •	•					
21	1/2	•	•	• •	• •	• •	• •	• •					
27	3/4			• •	• •	• •	• •	• •					
34	1			• •	• •	• •	• •	• •	•	•	• •		•
43	1 1/4			• •	• •	• •	• •	• •	•	•	• •		
48	1 1/2			• •	• •	• •	• •	• •	•	•		•	•
60	2			• •	• •	• •	• •	• •	•	•	• •	•	•
70				• •	• •	• •	• •	• •	• •	•			
76	2 1/2			• •	• •	• •	• •	• •	• •	• •	• •	•	•
89	3			• •	• •	• •	• •	• •	• •	• •	• •	•	•
102				• •	• •	• •	• •	• •	• •	• •			•
108				• •	• •	• •	• •	• •	• •	• •			•
114	4			•	• •	• •	• •	• •	• •		•	•	
134					• •	• •	• •	• •	• •	• •			•
140	5				• •	• •	• •	• •		• •	•	•	•
159					• •	• •	• •	• •	• •	• •			•
168	6				• •	• •	• •	• •	• •	• •	•	•	•
194						• •	• •	• •	• •	• •			•
219					• •	• •	• •	•	•	•			
267					• •	• •		•	•				•
273	10				• •					•			
324	12				• •	• •		•					



# Accessories for mounting

The program Isolpak® is applicable to every kind of insulation. The metal or plastic pipes need to be insulated with the different insulation materials like glass or rock wool, polyurethane, EPS or elastomeric insulation.



First the insulation must be attached to the pipe without gaps. When using mineral wool sections, loose fill wool can be used to cover the bends and other shapes.

The insulation has to be affixed to the pipe consistently.

To attach the Isolpak® jacketing we advise to start with the moulded pieces, e.g. bends and T-sections

Allow an extra 20-30 mm for overlapping. Because of the curl effect Isolpak® clings around the insulation pipe almost by itself. Isolpak® is fixed along the longitudinal seams either by using plastic push-in rivets in distances of about 150mm or special solvent-based adhesive continuously along the seams.

Along the overlaps Coroplast 252 SE adhesive tape can be used.









Great value for money



Accessories



# **Terminali**

For a neat finish of the Jacketing in PVC, ALU or Isolpak® ALU there aluminum end caps in all different sizes available.



They are available in natural aluminum, Isolpak® grey, red, blue and black for the distinction of outward conduct hot and cold return, and the other pipelines that carry fluids.

**NEW:** Also available as **PVC end caps** in Isolpak® color, black and white color.

#### Available dimensions

Insulation thickness		length	m/box	m/carton	
1/2"	15 mm	10 m	50 m	500 m	
3/4" 1"	20 mm 25 mm	10 m 10 m 10 m	50 m 50 m	500 m 500 m	
1 1/4" 1 1/2" 2"	30 mm 40 mm 50 mm	10 m 10 m	50 m 50 m 50 m	500 m 500 m 500 m	
2 1/2"	60 mm	10 m	50 m 10 m	500 m 100 m	
3 1/4" 4"	80 mm 100mm	10 m	10 m	100 m 100 m	
7	100111111	10111	10111	100111	



#### Terminali

# **Cutting unit**

For cladding and jacketing foils in PVC, PET, PP, ALU

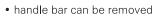




- compact and easy handling
- handhold for easy tranportation
- easy unwind the foil
- up to 20% faster
- **NEW**: with meter [up to 70cm]!
- fast moving sliding carriage on wheels
- suitable for lefties and righties
- no lubrification needed
- perfectly straigth cut



• the precise position of the roll in the cutter unit guarantees perfect unwinding



- cutting thicknesses up to 0,42 mm
- strong but light aluminum frame
- simple removable high quality blades -Martor Solingen (D) easily replaceable
- up to 1000 cuts per side





Accessories



#### Available sizes / tables

for foils	length/width/height	weight*
100 cm	127 x 22 x30 cm	11,5 kg
120 cm	147 x 22 x 30 cm	12,5 kg
140 cm	167 x 22 x 30 cm	13,5 kg

 $Packaging: carton\,box\,(product\,unmounted)$ 

\* weight of the table without foil

# Coroplast Tape 252 SE

plasticized PVC adhesive tape ideally for Isolpak® cladding system

# Coroplast Tape 301

plasticized PVC adhesvie tpae [with VDE approval]





Applications, properties and advantages:

- DIN EN 60 454-3-1, F-PVC/105/A-Tx
- sealing tape for insulating foils (i.e..: ISOGENOPAK); and the construction of air conduits
- anti-corrosion tape for exposed pipes (with Coroplast Primer)
- anti-corrosion tape for internal lines
- can be applied easily even at low temperatures
- very good ageing properties
- · flame retardant and self-extinguishing
- resistant to a large extent to dilute acids and alkalis
- · ductile film

Applications, properties and advantages:

- DIN EN 60 454-3-1, F-PVC/105/A-Tx TIPO 10
- for all normal insulating work, repairing of damaged insulation [rubber, PVC, PE, ...], taping of cable ends and branchings, stripping of armatures and coils, marking.
- bundling and binding of cable harnesses
- flame retardant and resistant to ageing in accordance with conditions of VDE 0340, part 1/5.75
- resistant to a large extent to dilute acids and alkalis
- resistant to motor vehicle operating fluids
- unchanged favourable material properties following application even with varying temperatures
- thanks to its high ductility can be applied without folds around all uneven surfaces



#### Technical data

backing material plasticized PVC film adhesive acrylic tape thickness 0,15 mm [±0,03mm] color light grey 788 width 19, 25, 30, 38 and 50 length 25 and 33 tensile strength 25 N/cm 190 % elongation at break 2,0 N/cm adhesive strength to backing 2.2 N/cm temperature resistance -10 up to  $+105^{\circ}$  C  $< 40 \text{ g/m}^2 \times 24 \text{ h}$ water vapour permeability

### Technical data

cking material
adhesive
tape thickness
color
width
length
tensile strength

width
length
tensile strength
elongation at break
adhesion to steel
temperature resistance
water vapour permeability

plasticized PVC film acryllic 0,10 mm [±0,03mm] black, grey, white, blu, yellow, green, red. 19, 25, 30, 50 and 100 25 and 33m 20 N/cm 180 % 1,8 N/cm -10 up to +105° C < 40 g/m² x 24 h

# TTM PVC Tape 352 FR

plasticized PVC adhesive tape ideally for Isolpak® cladding system

# TTM PVC Tape 701

plasticized PVC adhesvie tape





# Applications, properties and advantages:

- sealing tape for insulating foils (i.e.: Isolpak®, ISOGENOPAK); and the construction of air conduits
- with plastic side protection plates
- can be applied easily even at low temperatures
- very good ageing properties
- flame retardant
- resistant to a large extent to dilute acids and alkalis
- ductile film

# Applications, properties and advantages:

- for all normal insulating work, repairing of damaged insulation [rubber, PVC, PE, ...], taping of cable ends and branchings, stripping of armatures and coils, marking.
- bundling and binding of cable harnesses
- flame retardant and resistant to ageing
- resistant to a large extent to dilute acids and alkalis
- unchanged favourable material properties following application even with varying temperatures
- thanks to its high ductility can be applied without folds around all uneven surfaces



Accessories

#### Technical data

backing material plasticized PVC film adhesive rubber tape thickness 0,13 mm color light grey 788 19, 25, 30, 38 and 50 width 10. 25 m length tensile strength 20 N/cm elongation at break 200 % 1,5 N/cm adhesive strength to backing 2.6 N/cm temperature resistance -12 up to +80  $^{\circ}$  C < 50 g/m<sup>2</sup> x 24 h water vapour permeability

#### Technical data

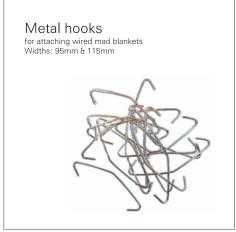
cking material plasticized PVC film rubber tape thickness 0.10 mm color black, different colors 19, 25, 30, 38 and 50 width 10, 25 m 18 N/cm tensile strenath elongation at break 190 % adhesion to steel 1,5 N/cm -12 up to +80  $^{\circ}$  C temperature resistance water vapour permeability  $< 50 \text{ g/m}^2 \times 24 \text{ h}$ 

# Fastening and mounting accessories

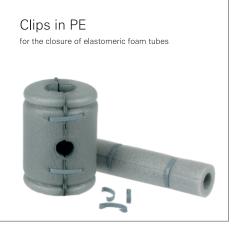
Wire - Adhesive - Nail puncher - PVC Nails

Tools and accessories for the technical insulation industry, ideally to install and fix technical insulation.

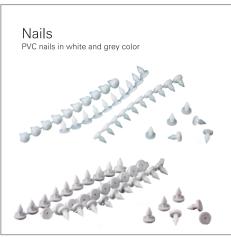














Great value for money





# Fastening and mounting accessories

## PVC - Vinyl Bandage

Flexible, robust and resistant to external agents, used for covering pipes insulated with technical insulation or other materials.

The small roll sizes allow for applications even in tight and narrow spaces. The wide range of colours available allows for a correct colour-coding of pipes, in compliance with the law.



Technical data / vinyl tape					
Description	U.m.	Value	DIN		
Thickness	mm	0,10	DIN 53370		
Weight per m <sup>2</sup>	Gr/m²	115	DIN 53352		
Stabillity term. lo/tr	%	+-3%	DIN 16938		
Tensile strength.	N/mm²	19	UNI 3789		
Tensile strength h	N/mm²	16	UNI 3789		
Elongation a.b. long	%	200	UNI 37890		
Elongation a.b. tras	%	190	UNI 3789		
Resist. laceraz. Ion	N/m	50	ASTM 624		
Resist. laceraz. tra	N/m	47	ASTM 624		





Recyclable

Accessories

Great value for money

# Hangers / Pins

#### non-adhesive - selfadhesive - welding pins

The Hangers and welding pins are designed to fix efficiently insulation on concrete and any other rough and smooth surface. Available either in a selfadhesive version, perforated version and weldfasteners.



TTM self-adhesive pins enable a quick and uncomplicated fixing of insulation on smooth and clean surfaces. The high grade adhesive on the base, ensures that these pins provide a secure fixing for the insulation.

Including safety discs ø 32 mm

Design Material Material nail mounting bracket with self-adhesive material, backing plate and washer galvanized steel / stainless steel approx. ø 2.7 mm steel stainless steel, aluminum 19-140 mm

50mm x 50mm ø 32 mm / 38 mm Dimension Washer diam. Material washer steel / stainless steel

Perforated pins from TTM allow quick and easy installation of insulating materials on smooth, rough and irregular surfaces (eg concrete, masonry, metals). For mounting you can use either of the special glue, which screws or rivets. (Included washers ø 32 mm)





The welding of the pawl with washer allows the fixing of the insulating material in a single operation. The nail coated with a plastic film allows easy attachment of the insulation material coated with aluminum or metal mesh.



welding nails with mounting plate Material backing galvanized steel / stainless steel approx. ø 2.7 mm steel stainless steel, aluminum Length

15 - 150 mm

ø 30 mm Diameter plate

Insulator plastic

## **Embossed aluminum**

Embossed aluminum foil 99.5% for the jacketing of insulated pipes, easily instalable due to the curling effect. The embossing increases the mechanical strength of the foil.



The jacketing alternative to Isolpak® PVC but with a greater fire protection. (i.e. emergency exits)

The wide range of special pieces such as bends, T-connections and boxes for valves allow a complete and easy installation.

#### Method of application:

Cut the required length of the foil on a special cutting unit. Wrap the insulated pipe, fix the joints with aluminum tape Coroplast or with special nails [with an applied magnetic drift]. The curves are available premolded in different sizes.

#### Limit of use:

- Maximum diameter of the pipe 500 mm
- Surface temperature 250 ° C
- Application with low internal mechanical stress

Also available in various thicknesses and widths without curl effect for industrial applications.

length	width	thickness
25 m	100 cm	0,20 mm
25 m	100 cm	0,10 mm
50 m	100 cm	0,05 mm
100 m	100 cm	0,20 mm
200 m	100 cm	0,10 mm
*other dimension	on request	







## Isolpak® ALU

## The innovation for outdoor applications

Isolpak® ALU is an innovative insulation jacketing for outdoor use. Isolpak® ALU is the consistent further development of PVC Isolpak® the undisputed market leader in Italy of the plastic insulation covering. The meanwhile proven multi-layer construction provides unprecedented features in technology and efficiency.





Accessories



The key success factors of Isogenopak and Isolpak® like the easy installation and machine free handling were combined with new high technological foil and were further developed and improved to a economic alternative to current real metal jacketing systems.

#### ALUMINIUM OPTIC

Isolpak® ALU combines the technical advantages of plastic and aluminum, but is an inexpensive alternative to real aluminum sheets.

Even strong deformations represent no problem for the film as it returns to the starting position. Dents and bruises are a thing of the past. Especially on project sites where artisans still have to finish other work you can be sure that your Isolpak® ALU installations still looks great after a few weeks.

#### NEW POSSIBILITIES

Due to the highly UV-protective film Isolpak® ALU has an advantage also in difficult environments such as on the roof for solar collector pipes, etc.

#### DURABILITY

The high chemical resistance combined with low thermal conductivity ensures that the long-term investment pays off.



International building projects have different product requirements. TTM completes the system with a white and black version, all project types and colors.



# Jacketing Isolpak® ALU

#### Perfect appearance coupled with economic benefits

Isolpak® ALU differs particularly by its metallic appearance to other PVC sheathings. Especially thanks to the intermediate layer of pure aluminum. A layer of an extremely durable UV-protective film protects the middle layer of aluminum from harmful external influences and corrosion, this guarantees that functionality and appearance in the long run.





Dents and indentations are a thing of the past, even after months of construction the foil will be still in top condition.

The perfectly smooth surface also allows for quick and easy cleaning as compared to embossed aluminum installations.

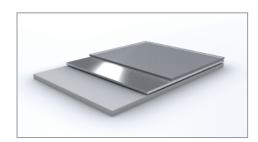
Slight irregularities in the pipe insulation will be invisible because of the smooth and homogeneous surface. The curling effect completes a perfect, clean and fast installation.

Also, larger pipe diameter can be coated with Isolpak® ALU, for those though we recommend thicker versions up to 0.45 mm which then are



#### Isolpak® ALU - the complete system

In addition to the rolls to make the straight lines the Isolpak® ALU system is completed with a wide range of PVC premolded forms.



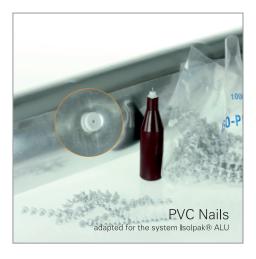




# Jacketing Isolpak® ALU

Unbeatable advantages, low material cost, ease of Material preparation and fast installation

Costs and resources are becoming increasingly expensive, Isolpak® ALU is more favorable and less volatile than metals and metal sheets and can be simply fastened with rivets and special UV-protection tapes.



Large fluctuations in the metals prices have always resulted to uncertainty when calculating the project prices. Different thickneses need to be stored and are then on stock. Not so with Isolpak® ALU, one or maximum two thicknesses are enough for almost all standard pipe diameters. A supply chain optimum can be guaranteed.

For the application it does not require expensive equipment and trained staff. A matching cutting table and the necessary tools and you can start immediately.

The easy and quick processing of Isolpak® ALU allows daily a high meter output.

The standard rolls of 1000mm x 25m only weigh about 12.5 kg and can be easily carried anywhere and cut at the sight.

A sign for the environment, hygiene and safety

- Isolpak® ALU does not use any heavy metals
- Free of ozone-depleting CFC and HCFC compounds
- The material is almost [<0.5%] completely free of plasticizers.
- · Free of silicones
- Isolpak® ALU can be used without any restriction in food processing plants.

During the processing of Isopak ALU, only litt waste is produced, the portions of the material can be mostly re-used. A sign for the environment, hygiene and safety.



Extreme



Description	Value	Unit	Test method
Standard thicknesses	200, 230, 280, 340, 450	mμ	
Tensile impact strength	> 285	N/15mm	EN ISO 527-3
Elongation at break	35	%	EN ISO 527-3
Puncture resistance 3,0mm	110	N	prEN 14 477
Fire class	B1	on request	DIN 4102
Impact strength	≥400	kJ/m²	ISO 8256
Tensile strength	> 35	N/mm²	ISO 527
Sd-Value	ca. 1600		
LOI (Limiting Oxygen Index)	35	% O <sub>2</sub>	ASTM D 2863-77

## Isolpak CLAD

#### 7-layer ALU / 7-layer ALU MATT / BLACK / WHITE

Self adhesive Jacketing product for outdoor application

The unique adhesive system offers excellent resistance to UV exposure, humidity and moisture. For application in a wide range of weather conditions, including lower temperature areas.

Available upon request in white, black and stucco embossed texture.







Isolpak CLAD is a revolutionary way of weather-proofing insulation as it is completely self-adhesive and doesn't require additional adhesive or mastics to create a seal. The aggressive tack also allows the application on sites.

#### Properties and advantages:

- Coated with acrylic adhesive, which sticks extremely good on aluminium-laminate systems i.e. Isolpak ALU, Clad, ALUTEC, Silverclad, ISOLTEC, ...
- Zero permeability: barrier against water and water vapor
- · Resistant to cold weathering
- Very good ageing properties
- Solvent free and extreme low VOC [Volatile Organic Compounds] values
- Great chemical resistance

















#### Technical data Isolpak CLAD

Backing material Special multilayer film with 7 layer

[UV / ALU / PET / ALU / PET / ALU / polyacrilic adhesive]

CLAD thickness 0,15 mm

Adhesive Polyacrilic [x-linked]

Widths 38, 50, 75, 100 up to 600 mm

Lengths 25, 50, 100 m
Tensile strength 68 N/cm
Elongation at break 50 %

Adhesion to steel 180 $^\circ$  Peel - 10.6 N/cm Temperature resist. -40 up to +130 $^\circ$ C Water vapor permeability <1 g/m² x 24h

# Various jacketings / insulation facings



#### Pure aluminum foils

This insulation laminate is used as vapour barrier and reflection layer for mineral wool facing in form of slabs, lamella mats, pipe covers etc. Norm DIN 1784, EN 485, EN 546, EN 573.

Standard thicknesses	0,03 up to 0,30m m in Lega EN AW - 1050A
Fire class	DIN 4102 A1
Sd value	> 1500 (3 50 mµ)
Temperature resistance	ca. 600 ° C
Width	500, 1000, 1200 mm
Length	25, 50, 100 m



#### Alu glass scrim laminate

This insulation laminate is used as vapour barrier and reflection layer for mineral wool facing in form of slabs, lamella mats, pipe covers etc.

Multilayer structure	ALU 18 mic, glass scrim 5x5, 22 gsm LDPE
Weigth g/m <sup>2</sup>	86 g [EN 22 286]
Tensile strength	250 N/50mm
Elongation at break	4 %
Infrared reflection	ca. 85 %
Water vapour permeability	< 0,03 g/m² x 24h [DIN 53 122]



#### Aluminum multilayer laminate reinforced with PET, PVC, LDPE

This insulation laminate are used as vapour barrier and reflection layer for mineral wool facing in form of slabs, lamella mats, pipe covers etc



#### Standard materials other laminates available on request



- 16-22 mic aluminum foil
- glass scrim 5x5
- 22 g/m² LDPE



- PET / ALU
- glass scrim 5x5 - 22 g/m² LDPE



- 16-22 mic PET
- Adhesive
- 12-18 mic aluminum foil
- Adhesive
- 20-80 g/m² LDPE o HDPE



- 23 mic PET
- Adhesive
- 7 mic matt aluminum foil
- 100 mic HDPE



Great value for money

Normal protection





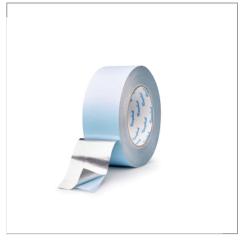
# Coroplast **Tape 912**

Reinforced aluminium adhesive tape

# Coroplast 1530 AWX

All-Wheater-Quality





#### Applications, properties and advantages:

- · For sealing intersections on aluminiumlaminated insulating mats.
- Visually perfect sealing on lamella mats through dense mesh structure (5x5mm).
- · High mechanical stability.
- Strong adhesive suitable for use on construction sites.
- Very strong adhesion and initial tack
- · Moisture-proof
- · Extremely good ageing properties
- · High shear strength, even in fluctuating temperatures
- · Also available in an AWX version with polyacrilic adhesive

#### Applications, properties and advantages:

#### Coroplast AWX line: Polyacrylic

- with VDE approval mark, P-BHH-2015-1004, falme-retardant in accordance with DIN 4102, building material class B1 and for 1530 AWX: A2, P-BHH-2010-1002.
- for impermeable sealing of intersections in aluminium-laminated insulating mats.
- resistence up to +130°C and easy to apply as low as -25°C.
- Test certificate of the German BG Verkehr/Schiffssicherheit 118.115.



Accessories

#### Technical data

water vapour perm.

backing material aluminium foil reinforced with fibreglass scrim (5x5 mm)

covering siliconized release film synthetic rubber adhesive tape thickness  $0.13 \text{ mm} \pm 0.02$ 50, 75 and 100 mm width length 50, 100 m > 30 N/cm tensile strength 10 % elongation at break adhesion to steel -40 up to +80° C temperature resistance  $< 1g/m^2 \times 24h$ 

#### Technical data

backing material pure aluminum foil liner adhesive-repelling PE film

adhesive polyacrilic backing thickness 0,025 mm tape thickness 0.05 mm 50, 75 and 100 mm length 50 m

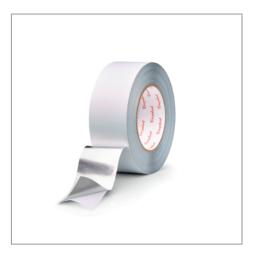
tensile strength 20 N/cm elongation at break 5 % adhesion to steel 8 N/cm temperature resistance -40 up to +130° C water vapour perm.  $< 1g/m^2 \times 24 h$ 

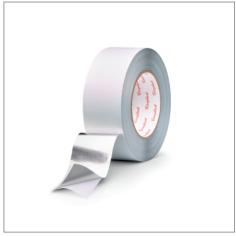
# Coroplast Alu Tape 910 SE

Flame retardant pure aluminium tapes

# Coroplast Alu Tape 930 SE

Flame retardant pure aluminium tapes





# Applications, properties and advantages:

- With approval seal P-BHH-2012-1010, flame retardant in accordance with DIN 4102, building materials class B1.
- For sealing intersections on aluminium-laminated insulating systems.
- Aggressive tack for application on sites.
- Acts as water vapour barrier.
- Insensitive to moisture.
- Easy to apply even at low temperatures.
- High shearing strength even with varying temperatures.
- Very high adhesive force and high initial stickiness.
- 910 Alu SE: The standard quality for insulating work.

# Applications, properties and advantages:

- With approval seal P-BHH-2012-1010, flame retardant in accordance with DIN 4102, building materials class B1.
- For sealing intersections on aluminiumlaminated insulating systems.
- Aggressive initial tack for application on critical sites.
- Insensitive to moisture.
- Easy to apply even at low temperatures.
- High shearing strength even with varying temperatures.
- Very high adhesive force
- approval of German See-Berufsgenossenschaft and U.S.Coast Guard 164.1123/EC0736/118.155.

Recyclable

Normal protection



#### Great value for money



#### Accessories



#### Technical data:

backing material liner adhesive-repelling PE film backing thickness 0,03 mm tape thickness 0.06 mm width 50, 75 and 100 mm 50 and 100 m lenath tensile strength 25 N/cm elongation at break 5 % adhesion to steel 9 N/cm temperature resistance -40 up to +80° C water vapour perm.  $< 1g/m^2 \times 24 h$ 

#### Technical data:

backing material pure aluminum foil adhesive-repelling PE film backing thickness 0,025 mm\* 0,05 mm tape thickness width 50, 75 and 100 mm 50 and 100 m length tensile strength 20 N/cm elongation at break adhesion to steel 9 N/cm temperature resistance  $\,$  -40 up to  $+80^{\circ}$  C water vapour perm.  $< 1g/m^2 \times 24 h$ 

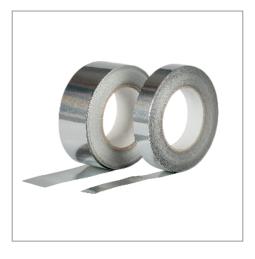
<sup>\*</sup> various other thicknesses available too (Coroplast 942 40my / Coroplast 944 50my)

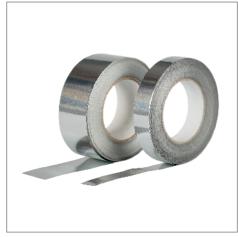
# TTM Alu Tape **AA 730**

Aluminium adhesive tape with PE-liner

# TTM Alu Tape **AA 742**

Aluminium adhesive tape





#### Applications, properties and advantages:

- · Soft aluminium foil with cold weather acrylic adhesive and protected by PE-liner
- Ideal for sealing joints and seams against moisture and vapor on foil jacketing insulation. Suitable for many other permanent sealing, holding, splicing or masking appli-
- Aggressive tack for application on sites.
- Excellent peel adhesion.
- Outstanding low temperature and ageing
- · Very high adhesive force and high initial stickiness.

#### Applications, properties and advantages:

- Flame retardant aluminium tape with extra strong carrier of 40  $\mu$ m
- · For sealing intersections on aluminiumlaminated insulating systems.
- · Aggressive initial tack for application on critical sites.
- Insensitive to moisture.
- Easy to apply even at low temperatures.
- Works as a vapor barrier
- · Very high adhesive force

#### Technical data:

carrier liner siliconized paper adhesive acrylic thickness 26 µm width 50, 75 and 100 mm 50 and 100 m length

tensile strength 45 N/25mm elongation at break 3 % peel adhesion 15 N/25mm service temperature -30 up to +120 ° C -5 up to +40 °C applying temperature

#### Technical data:

adhesion to steel

aluminum foil, soft liner siliconized paper adhesive acrylic carrier thickness 40 µm tape thickness 0,07 mm width 50, 75 and 100 mm length 50 and 100 m tensile strength 22 N/cm elongation at break 4 % 7 N/cm

-30 up to  $+110\,^{\circ}\text{C}$ service temperature





Accessories

Great value for money

# Coroplast Polytape Coroplast 918

Aluminium-vapored polyester adhesive tape

# 933 ALU black

Black aluminium adhesive tape





#### Application, properties and advantages:

- for sealing intersections on aluminiumlaminated insulating systems (when flame resistance in the sense of DIN 4102 building materials class B1 is not required), for the spiral-form fixing of insulating mats and shells in place of binding wire
- · as assembly aid, masking tape and sealing tape in the industrial fabrication of furniture and device elements
- · appiled directly from the roll without interliner, time and cost saving assembly
- simple to handle even with confined application conditions thanks to small core (1")
- · very low unwinding force through the adhesive-repelling tape surface.
- self-extinguishing in accordance with VDE

#### Application, properties and advantages:

- for sealing intersections on matt black surfaces
- suitable as assembly aid for rubber systems sealings
- strong adhesive suitable for construction on sites
- · additional mechanical protection for rubber system sealings
- · no painting needed at black sealing intersections
- no visible edge at insulating systems



#### Technical data:

aluminium-vapoured thermoplastic polyester (met-PP)

aluminium tape thickness 0,05 mm width 50, 75 and 100 mm 50 and 100 m length tensile strength 45 N/cm 150 % elongation at break adeshion on steel 2.4 N/cm temperature stability -40 up to  $+80^{\circ}$  C

water vapour

< 3,0 g/m<sup>2</sup> x 24 h permeability

#### Technical data:

aluminium foil, varnished black siliconized release paper covering synthetic rubber adhesive 0,05 mm thickness Istandard widths 50, 75 and 100 mm 50 m length tensile strength 20 N/cm

5 % elongation at break adhesion on steel 8.0 N/cm temperature stability -40 up to+80 °C

water vapour

 $< 1 g/m^2 \times 24h$ permeability

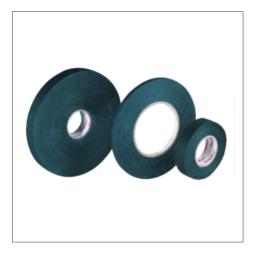


# Coroplast 839

Textile polyester adhesive tape for the fabrication of wire harnesses

# Coroplast 8200

Plastic-coated textile tape for universal use





# Application, properties and advantages:

- for bundling and binding of cable harnesses
- excellent resistance to ageing
- good resistance to high and low temperatures
- able to be torn easily by hand
- high adhesive force
- solventfree, PVC compatible
- tight woven structure

# Application, properties and advantages:

- textile adhesive tape as insulating tape and for universal use for industry and the trades, for installation and repair work in the laying of cables and for marking purposes
- resistant to a large extent to dilute acids and alkalis
- good adhesion also on rough surfaces
- able to be torn laterally easily by hand
- high adhesive force
- excellent electrical properties



Accessories

#### Technical data:

elongation at break

adhesion to steel

carrier PET cloth
Tearable by hand
tape thickness 0,17 mm [±0,02]
colour black, white other colours
available on request
width 9, 19 and 25 mm
length 25 and 50m
tensile strength 60 N/cm

temperature range: -40 up to +125 ° C unwind force 2 - 9 N/19 mm [hand] 1 - 8 N/19 mm [machine]

30 %

4,8 N/cm

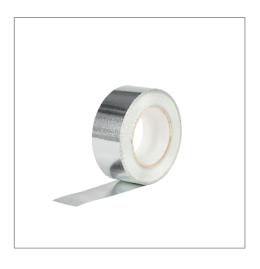
#### Technical data:

PE-coated cloth tape adhesive rubber tape thickness 0,3 mm 50, 75 and 100 mm width length 25 e 50 m silver, black, white colour elongation at break 3 % 40 N/cm tensile strength -20 up to  $+80^{\circ}$  C temperature stability 5,0 N/cm adhesion on steel

# Isolpak® ALU Tape Isolpak® Clad Tape 1232X - 1233X 2ply

Aluminum Clad tapes for outdoor application (4ply and 2ply)

2ply aluminum Clad tape for outdoor application (Silver, White, Black)





Applications, properties and advantages:

- For sealing of seams and intersections of aluminium laminated insulation systems.
- Tapes coated with acrylic adhesive, which sticks extremely good on aluminiumlaminate systems i.e. Isolpak® ALU
- Barrier against water and water vapour.
- Insensitive to moisture.
- Resistant to outdoor weathering
- Very good ageing properties.
- Easy to apply even at low temperatures, superior cold weather adhesion.
- Aggressive tack for application on sites.
- Excellent high and low temperature performance.
- · Solvent free.
- Available up to 1.000 mm widths e.g. large-area lamination of mineral wool, fibreglass facings or industrial foam products.

# Applications, properties and advantages:

- For sealing of seams and intersections of aluminium laminated insulation systems.
- Tapes coated with modified solvent acrylic adhesive, which sticks extremely good on aluminium-laminate systems.
- Barrier against water and water vapour.
- Insensitive to moisture.
- · Resistant to outdoor weathering
- For Isolpak® ALU & CLAD systems
- Easy to apply even at low temperatures, superior cold weather adhesion.
- Aggressive tack for application on sites.
- Excellent high and low temperature performance
- Available up to 1.200 mm widths e.g. large-area lamination of mineral wool, fibreglass facings or industrial foam products.

# Extreme UV protection Outdoor application

Accessories

#### Technical data

backing material 1232X Special multilayer film **4 layer**[UV / ALU / PVC / ALU]

backing material 1233X Special multilayer film **2 layer** IUV/ALUI

tape thickness 0,12 mm [1232] 0,08 mm [1233]

adhesive UV acrylic

width 19, 25, 30 and 50mm

length 25 and 50 m

tensile strength 65 N/cm [1232] 40 N/cm [1233] elongation at break 50 % [1232] 45 % [1233] adhesion to steel 12 N/cm [1232] 8 N/cm [1233] temperature resistance 40 up to +120° C

#### Technical data

backing material 1336 X Special multilayer film with 2 layer

[UV/ALU]

tape thickness 0,08 mm
adhesive Mod. solvent acrylic
width 25, 50 and 75mm
length 25 and 50 m
tensile strength 120 N/cm
elongation at break
adhesion to steel 8,5 N/cm
temperature resistance -40 up to +120° C

# **DUCT Tape**

## TTM Alu-Butyl

High tack PE-laminated synthetic cloth tape

Alu/Butyl adhesive tapes with grey and black butyl





Applications, properties and advantages:

- for sealing of seams and intersections of elastomeric insulation systems.
- excellent adhesion to PE
- good abrasion resistance
- easy unwind and tear
- water resistance finish
- conformable to awkward shapes
- non-corrosion adhesive
- Solvent free
- Available up to 1,200 mm widths
- color: silver, black white, red, blue

Applications, properties and advantages:

- repair of gutters and roof surfaces, safe pipe joints, sealed underground, the vapor barrier in conjunction with the construction of piping insulation, waterproof seal edge of the groove in the insulation with sheet metal shells
- secure closure against moisture infiltration
- excellent vapor barrier
- excellent resistance against aging
- good handling and adhesivity even under the most difficult situations
- the aluminum multilayer film is resistant to abrasion
- available with black or grey butyl
- different backing materials available like aluminum, black or white UV-protection film

# Innovative Extreme UV protection Outdoor application Accessories

#### Technical data

backing material PE laminated synthetic cloth colors black, silver, white, blue, red total thickness 165 $\mu$ m weigth 153g/m²

adhesive synthetic rubber width 25 and 50 mm length 25 and 50 m tensile strength 34 N/cm elongation at break adhesion to steel 11,5 N/cm temperature resistance -10 up to +60° C

#### Technical data

backing material PETP/alu multilayer adhesive butyl (grey o black) tape thickness 0,62 mm 50, 75 and 100 mm standard width length 10 and 15 m silver, white, black color elongation at break 3 % 40 N/cm tensile strength -30 up to + 80 $^{\circ}$  C temperature resistance adhesion to steel 5,0 N/cm

# Elastomeric rubber foam tape for thermal and acustical insulation

It is an elastomer foam tape, self adhesive, used for the insulation of hot and cold water pipes and / or as a gasket. it's made of a synthetic rubber material of closed cell foam in black color. With a protection film and glass scrim for more stability. Alternatively, also with polyethylene (PE) foam mesh available.



Flexible self adhesive tapes
PE grey, white or black

# Great value for money Accessories

#### Technical data

Description Elastomeric foam tape

Base Elastomeric foam CI1 [K-Flex, Armacell or Mobius foam]

 $\mu$  value > 5000 DIN 52615

Thermal conductivity [I] at  $0^{\circ}C=0.036 \text{ W/(m.k.)DIN } 52613$ 

Fire class CI1 - M1

Elastomeric foam FEF (flexible elastomeric foam)

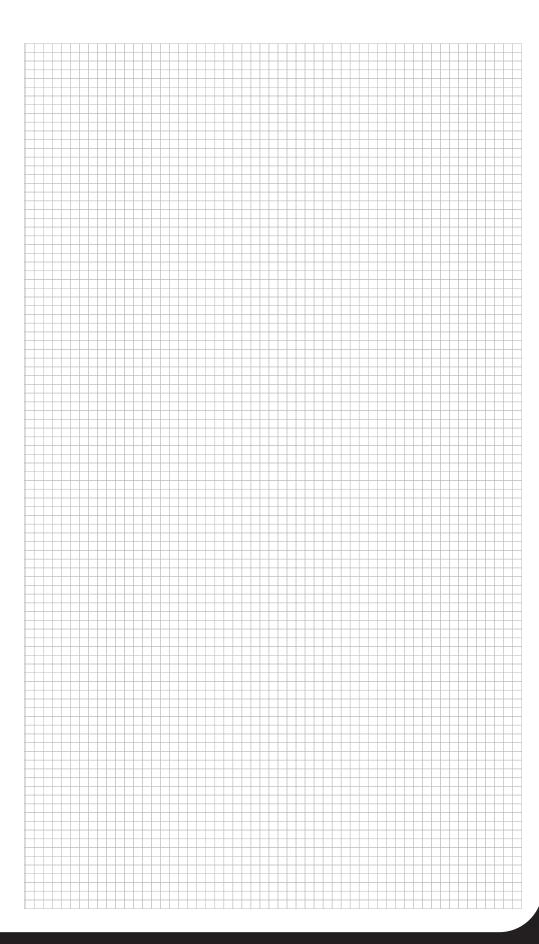
Acoustical insulation value >28 dBDIN 52218 Temperature resistance  $-25^{\circ}$ C up to  $+122^{\circ}$ C

Resistance against fungus excellent
Odor neutral

#### Tape dimensions

Thickness	width	length
3 mm	50 mm	10 m
3 mm	50 mm	15 m
all tapes are single wrapped and packed into cartons		

#### Technical data of the adhesive





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